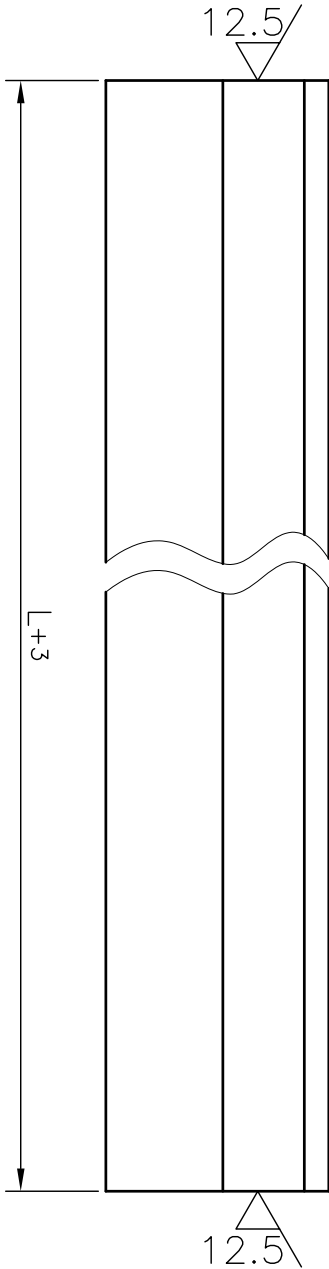
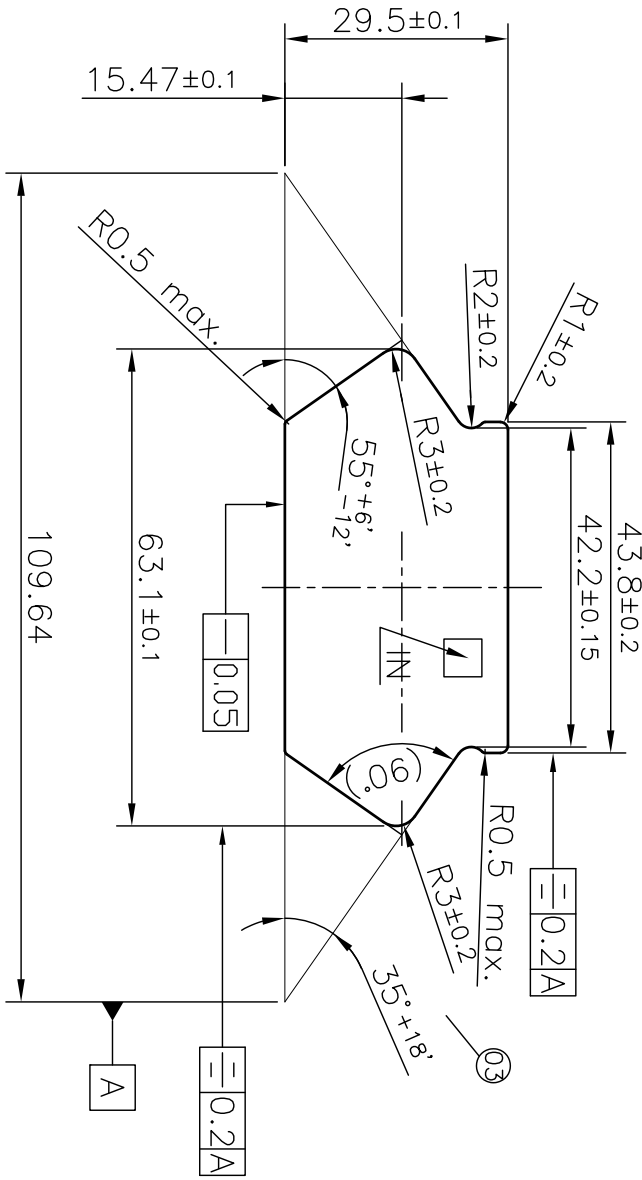


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3.2/
THE REST

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BHARAT HEAVY ELECTRICALS LIMITED . IT MUST NOT BE USED DIRECTLY
OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

TECHNICAL REQUIREMENTS

1. OUT OF STRAIGHTNESS AND TWISTING $\leq 0.8\text{mm/m}$.
2. MARK IDENTIFICATION ACCORDING TO HW0400397 AT PLACE MARKED WITH IN.
3. PROFILE ACCORDING TO GAUGES. IN THE REGION OF FLANKS, THE WEDGE SHOULD BE SYMMETRICAL WITH RESPECT TO PROFILE CENTRE LINE.
4. MATERIAL TO BE TESTED AT BHEL WORKS AS PER STANDARD TG40123.

VAR.	LENGTH	WT.	MATERIAL CODE.	REF. TO DRG. NO.
00	980	13.6	W96413603380	31360201082 VAR.00 31360201083 31360201084 31360201107
01	870	12.1	W96413603399	31360201082 VAR.01 31360201105 VAR.01
02	990	13.75	W96413604328	31360201105 VAR.00

A0171A5789 REV. A
REF. DRG NO.

SIGN & DATE

INVENTORY NO.

REV. 04
REV. 03
04.23
03.04

ALTERED NB
Sd/.
CHECKED NB
Sd/.

REV. 03
REV. 10
06.15
03.06

DATE
Sd/.
CHECKED VP
Sd/.

CHANGES DONE AS PER
C/A NO. TGE-23-F0075.

CHANGES DONE AS PER
C/A NO. TGE-15-F0178.

CHANGES DONE AS PER
C/A NO. TGE-10-F0289.

GRADE OF UNTOL. DIM:-
M/CG-
X/Y/Z/M/F
AA 0230208
WELDING-A/B/C/D-AA621104
GAS CUTTING-
T3-AA0621104

CBOM NO.
01360201010
STATUS
OF DRG.

TYPE OF PRODUCT
OR
NAME OF CUSTOMER/ PROJECT

THDF 115/67

PURCHASED
HW12199

APD R.C.BAUPAI Sd/. 31.04.2005 73.174

DEPT. TGE
CODE 4133

SCALE
1:1

WEIGHT(Kg.)
SEE TABLE

REF. TO ASSY. DRG.
SEE TABLE

BHARAT HEAVY ELECTRICALS LTD.
HARDWAR

DRN B.D.S. Sd/. 22.01.2005 003
CHD R.K.SHARMA Sd/. 31.01.2005 003
APD R.C.BAUPAI Sd/. 31.04.2005 73.174

TITLE
SLOT WEDGE
(ORDERING DRAWING)

DRAWING NO.
31360201090

SHEET NO. 01
NO.OF SHEETS 01

SIZE A3